



SOURCES QUALIFIED AND APPROVED BY BHT FOR STANDARDS AND MATERIALS ARE LISTED IN REPORT 299-099-906.

**FOR APPROVED INTERCHANGEABLE
EQUIVALENTS AND SUPERSEDED
PARTS—SEE BHT STANDARD 170-001**

REVISIONS		
SYM	DESCRIPTION	DATE APPROVED
A	INC EO (1) 205AAA-461, (2) 214BE160, AND SUPERSESSION LIST AND ASL DECALS CHANGED N/A REGIMTS FOR TIO144A	28-1-83 PENALL

TOOL USAGE BLOCK							
COLUMN	V2	V3	V4	V5	V6	V7	V8
PARAGRAPH	REMARKS	TOOL NUMBERS	OPERATION	PART NUMBER & NAME	OPERATION	PART NUMBER & NAME	OF ASSEMBLY NUMBER
I		T101449 T101365	INSTALL REMOVE	204-040-427 NUT	IN FROM	204-040-425 SLEEVE ASSY	204-040-012
II		T101449 T101447	INSTALL REMOVE	204-040-427 NUT	IN FROM	204-040-392 SLEEVE ASSY	204-040-369

CONTROLLED DOCUMENT
DATE 01-19-15 JOB# 01-16029-K

(A2) Δ_3 CADMIUM PLATE PER QQ-P-416 CLASS 2 TYPE II.

A HEAT TREAT TO 160,000 ~ 180,000 PSI TENSILE
 STRENGTH. ROCKWELL Rc 36~40
 L BREAK SHARP CORNERS .015~.032 EXCEPT AS NOTED
 NOTES:

TIOI449	A
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SHOP COPY

209-040-153 AH-1G/S	209-040-153 AH-1J	209-040-153 AH-1S	204-040-369 HU-1E	204-040-012 204 B-1	204 B	204-040-012 HU-1E	204-040-012 HU-1D	204-040-012 HU-1B
MIL-H-68TS			<p>125</p> <p>209-040-153 AH-1G/S</p> <p>209-040-153 AH-1J</p> <p>209-040-153 AH-1S</p> <p>204-040-369 HU-1E</p> <p>204-040-012 204 B-1</p> <p>204 B</p> <p>204-040-012 HU-1E</p> <p>204-040-012 HU-1D</p> <p>204-040-012 HU-1B</p>					

RELEASED FOR PROD.

DATE: 2/17/10 INT: JA

9-10-07

6-26-08 DC

W/26/09 Kurb

2-7-11 xli

4-30-12 SL

RELEASED FOR PROD.

DATE: 04/26/13 INT:

09-19-13

01-15-14

11-03-14

11 05 17